

Exhibit 32

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME: EXTRUSION #: 10-585-1 AMOUNT (FEET): Sample
FINISH TIME: DATE: 5-17-94 SIGNATURE/DATE 5-17-94

MATERIALS :	MATERIAL DESC.	LOT# :	RM#
PEEK VITRERX		R&D	NONE

EXTRUDER 10
REQUESTOR J. LEE
PRODUCT ~~OTW 1315~~ ⁶⁻¹⁷⁻⁹⁴
SET-UP PARAMETERS: SA# NONE

MANDREL LGTH (EXT ONLY)	FLUSH	EXPERIMENTAL Y
DIE I.D. .094	oval N	PRODUCTION N
MANDREL O.D. .072	XHEAD Y	STRAIGHT N
SCREW TYPE PE 4770-3		
SCREEN TYPE 20 80 20		
START ID/OD .033/.038		
FINISH ID/OD .033/.038		

PROCESS PARAMETERS

TEMPERATURE SETPOINTS	SPEEDS & SETPOINTS	PSI & AIR
ZONE 1 575.0 MELT	SCREW RPM 3.6	HEAD PSI 2776.0
ZONE 2 650.0 DIE 1	PSI SET 1117.0	DIE PSI 2611.0
ZONE 3 675.0 DIE 2	EXTR. AMP 14.2	AIR PSI 1 2.7
CLAMP 670.0 DIE 3	PUL SPEED 75	2 0.6
INLET 675.0 W/B TEMP	W/B DIST. .50, 16, 75"	3 0.2
G/PUMP 32.0		4 0.2
PMP OUT 450.0		
XHEAD 0.0		
MATERIAL DRYING TMP. 300F	DEWPOINT -54	# OF HRS DRYING 96 hrs

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5
G/PUMP PSI					
PUMP AMP					
SCREW RPM					
EXTRUDER AMP					
PULLER SPEED					
BARREL 1					
BARREL 2					
BARREL 3					
HEAD PSI					
TUBING O.D.					
AVG.DIA.					
AVG:STD.DEV.					

*X Experimental
w/ various air gaps
to verify the best method
to obtain better surface
= all samples were taken by Steve Schmidle
for evaluation*

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME: EXTRUSION #: 10-586-1 AMOUNT (FEET): Sample 2000
FINISH TIME: DATE: 6-17-94 SIGNATURE/DATE MM 6-17-94

MATERIALS :	MATERIAL DESC.	LOT# :	RM#
PEEK VITRERX	R&D	NONE	

EXTRUDER 10 PROCESS PERSON T. TOMAS

REQUESTOR J. LEE *5-17-94*
PRODUCT ~~OTW 1315~~ SA# NONE

SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY)	FLUSH	EXPERIMENTAL Y
DIE I.D. .094	oval N	PRODUCTION N
MANDREL O.D. .072	XHEAD Y	STRAIGHT N
SCREW TYPE PE 4770-3		
SCREEN TYPE 20 80 20		
START ID/OD .033/.038	.052/.060	
FINISH ID/OD .033/.038	.052/.060	

PROCESS PARAMETERS

TEMPERATURE SETPOINTS		SPEEDS & SETPOINTS		PSI & AIR
ZONE 1	575.0 MELT	756.0	SCREW RPM 3.6	HEAD PSI 3056.0
ZONE 2	650.0 DIE	1 0.0	PSI SET 1117.0	DIE PSI 2871.0
ZONE 3	675.0 DIE	2 0.0	EXTR. AMP 16.6	AIR PSI 1.10.5
CLAMP	670.0 DIE	3 675.0	PUL SPEED 75 33	2 0.6
INLET	675.0 W/B TEMP	0.0	W/B DIST. .50	3 0.1
G/PUMP	32.0			4 0.2
PMP OUT	650.0			
XHEAD	0.0			

MATERIAL DRYING TMP. 300°F DEWPOINT -58 # OF HRS DRYING 96 hrs

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5
G/PUMP PSI	2790	2871			
PUMP AMP	0	0			
SCREW RPM	4	4			
EXTRUDER AMP	15	17			
PULLER SPEED					
BARREL 1	2939	3087			
BARREL 2	0	0			
BARREL 3	0	0			
HEAD PSI	2790	2871			
TUBING O.D.	0.0000	0.0000			
AVG.DIA.	0.0000	0.0000			
AVG.STD.DEV.	0.0000	0.0000			

Good run very stable